

Date: Thursday, 17/08/2006 3:29:27 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HOSE ASSEMBLY		
Job Number	: 28228			Part Number	: D329730350		
Estimate Number	: 11188			Drawing Number	: D3297 REV D		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	17/08/2006	S.O. No.	: N/A	Drawing Revision	: D		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 05/09/2006		
Previous Run	: 26898			Qty:	6	Um:	Each
Written By							
Checked & Approved By							
Comment	: Est: A 04.11.25 New issue KJ/RF						
Additional Product							
Job Number: 							
Seq. #:	Machine Or Operation:	Description :					
1.0	PG	PURCHASING					
							
<p>Comment: PURCHASING Create D2729-1 label and include with W/O Issue P/O: <u>1874</u> <i>C Loc 108118</i> (6) Hose Assembly as per Dwg D3297 Possible Supplier: API Material release note is required</p>							
2.0	1560056D0350	HOSE ASSY					
							
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) HOSE ASSEMBLY</p>							
3.0	PACKAGING 1	PACKAGING RESOURCE #1					
							
<p>Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>PC 6/9/01 (6) (2)</i></p>							
4.0	QC6	DIMENSIONAL CHECK					
							
<p>Comment: DIMENSIONAL CHECK <i>106.09.05</i></p>							
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1					
							
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2729-1 as per Dwg D3297 using D2182-045 Heat Shrink Batch: <u>121864A</u> <i>mf. 06/09/05 (6)</i></p>							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/09/07
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 50110

10/4/06 (6)

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

10/4/06 (6)

Job Completion



10/4/06 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

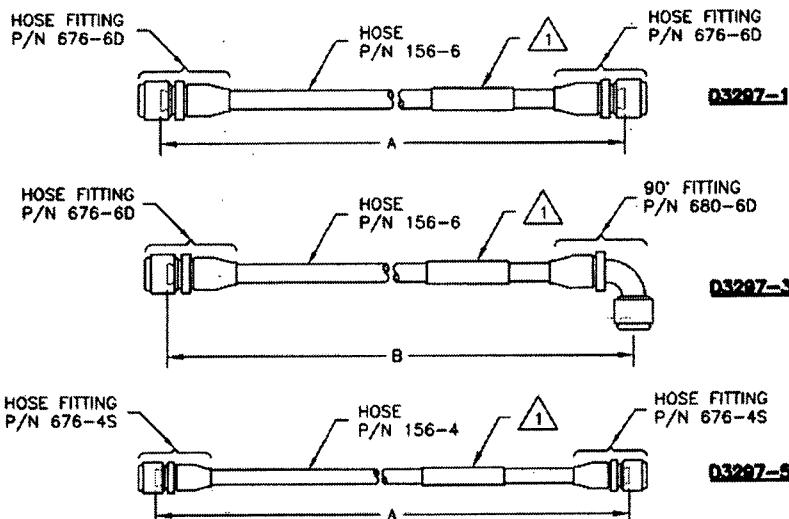
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>PF</i>	DRAWN BY <i>PF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PF</i>	APPROVED <i>PF</i>	DRAWING NO. D3297	REV. D SHEET 1 OF 1
DATE 05.01.21		TITLE HOSE ASSEMBLIES	SCALE NTS
A	04.07.06	NEW ISSUE	
B	04.11.01	STRATOFLEX P/N WAS AEROQUIP P/N	
C	04.11.18	T50 CORRECTED TO TSO	
D	05.01.21	CORRECT STRATOFLEX P/N	

RELEASED
05.01.21

HOSE SPECIFICATION				
DART P/N	STRATOFLEX P/N	VENDOR	A	B
D3297-1-0098	156001-6D0096	API	9.75	
D3297-1-0130	156001-6D0130	API	13.00	
D3297-1-0121	156001-6D0121	API	12.13	
D3297-3-0085	156005-6D0085	API		8.50
D3297-3-0210	156005-6D0210	API		21.00
D3297-3-0350	156005-6D0350	API		35.00
D3297-5-0410	156001-4S0410	API	41.00	

D3297-1-XXXX HOSE ASSEMBLY
 D3297-3-XXXX HOSE ASSEMBLY
 D3297-5-XXXX HOSE ASSEMBLY } WHERE XXXX REPRESENTS
 HOSE LENGTH IN TENTHS OF INCH

EG: 12.125" LONG: D3297-1-0121
 41.00" LONG: D3297-5-0410
 8.50" LONG: D3297-3-0085

REFERENCE ONLY**NOTES:**

- 1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A" ✓

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Certificate of Conformance

Customer API MONTREAL Sales Order # 4500017610 Date 8/28/2006

Part#	Qty
156001-6D-0121	6
156005-6D-0350	6
156001-6D-0130	6

810 1876

Tags good to Doug.

J 06-08-05

We hereby certify that all the above parts, including all materials, have been manufactured, tested, inspected and packed in conformance with all of the requirements of your order and the applicable government specifications & standards. Records of tests, inspection and certification indicating the above conformance are on file at Aerospace Products International and are available for your examination. It is further certified that (a) the TSO'd parts and/or materials reflected herein were produced under Federal Aviation Administration approved manufacturing quality control systems/methods as set forth in the FAA issued technical standard order authorized (TSOA) issued to Stratoflex and (b) such parts and/or material are new and are in condition for safe operation.

For API

